

QUALIFORM SLOVAKIA s.r.o.

Pasienková 9 D, 821 06 Bratislava

Testing Center for Construction Materials





Pracovisko 01 Bratislava

Tel. č.: 00421 2 4564 9678, Fax.: 00421 2 4564 9679

# REPORT No.: 010 – M – 2013

concerning mortar tests

#### 1 **Basic specification**

Customer:

**IZONIL** 

**IZONIL CEMENT** 

Indication of tested material:

Number of sample: Date of sample reception: Date of testing:

357/MCT/2/2013 02. 10. 2013 02. 10. 2013 - determination of consistence and manufacturing of tested bodies 30. 10. 2013 - flexural strength and compressive strength of hardened mortar in 28 days 04. 11. - 13. 11. 2013 - capillary action of hardened mortar 19. 11. - 20. 11. 2013 - capillary of hardened mortar Tested by: Helena Bognárová, Jozef Varga Type of test: type-testing

#### Test standards, prescription of testing procedure 1.1

STN EN 1015-2 Methods of tests for mortar for masonry. Part 2: Bulk sampling of mortars and preparation of test mortars (72 2441) STN EN 1015-3 Methods of tests for mortar for masonry. Part 3: Determination of consistence of fresh mortar (by flow table) (72 2441) STN EN 1015-11 Methods of tests for mortar for masonry. Part 11: Determination of flexural and compressive strength of hardened mortar (72 2441) STN EN 1015-18 Methods of tests for mortar for masonry. Part 18: Determination of water absorption coefficient due to capillary action of hardened mortar (72 2441)

## **1.2 Competence for testing**

Certificate of accreditation No. 154/S-301 certified by SNAS.

### 2 Specification about samples

Testing sample was delivered by customer.

Components of tested mortar – reception for 1 m<sup>3</sup>:

•	IZONIL CEMENT	25 kg
•	Potable water	11

Mixing of mortar was done following producer's guide: 8 minutes mixing with the equipment GRUNT MG 1800.

Moulds with mortar were filled in two layers firmed up by 25 bats of rammer.

Tested samples were stored in accordance with STN EN 1015-11, tab. 1.

### 3 Specification about testing method

#### 3.1 Discrepancies from standard method

Testing methods were kept according to standards STN except of capillary action test. Tested samples were not dried on the demand of customer.

#### 3.2 Circumstances with influence into test results

Test results were not negatively influenced by any circumstance.

### 4 Test results

#### Table No. 1 Characteristics of fresh mortar

Test parameter Unit		Measured values					
Flow after mixing (STN EN 1015-3)	mm	196	195	φ	196		

#### Table No. 2 Characteristics of hardened mortar

Test parameter	Unit	Measured values				
Capillarity (coefficient of capillary ab- sorption)	kg/(m <sup>2</sup> , min <sup>0,5</sup> )	0,10	0,10	0,10	φ	0,1
(STN EN 1015-18)		0,10	0,10	0,10		
Capillary action		1	0	1	¢	1
(STN EN 1015-18)	mm	0	1	0		
Flexural strength after28 days (STN EN 1015-11)	N/mm <sup>2</sup>	5,55	5,65	5,25	¢	5,5
Compressive strength after 28 days	N/mm <sup>2</sup>	34,70	34,15	35,10	φ	34,6
(STN EN 1015-11)	IN/T1IT1	36,15	32,90	34,65		

# 5 Summary

Measured values are listed in tables 1 and 2.

# Declaration

Sampling was done apart from accreditation. Test results refer to the subject of testing only and do not substitute other documents, required by the supervising authorities according to specific directives. Without written agreement of testing laboratory, it is not allowed to reproduce this report incomplete

Date of elaborate: 16. 12. 2013

Checked and authorized by:



Jozef Varga

Head of the Workplace 01